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(71) Applicant (for all designated States except US): UNIVER-SITY OF MARYLAND, BALTIMORE [US/US]; 520 West Lombard Street, Baltimore, MD 21201 (US).

- (72) Inventors; and
- (75) Inventors/Applicants (for US only): POLLI, James, E. [US/US]; 3524 Bucks County Court, Ellicott City, MD

21043-4143 (US). HOAG, Stephen, W. [US/US]; 205 Oak Forest Place, Baltimore, MD 21228-5624 (US).

- (74) Agents: VILLACORTA, Gilberto, M. et al.; Katten Muchin Zavis Rosenman, 1025 Thomas Jefferson Street, NW, East Lobby, Suite 700, Washington, DC 20007-5201 (US).
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(54) Title: DRUG AUTHENTICATION

Table 1. Level 1 Component and Composition Changes for Immediate Release Oral Solid Dosage

Forms	
Excipient	Percent Excipient (w/w) Out of Total Target Dosage Form Weight
Filler	+/- 5%
Disintegrant	
starch	+/- 3%
other	+/- 1%
Binder	+/- 0.5%
Lubricant	
calcium or magnesium stearate	+/- 0.25%
other	+/- 1%
Glidant	
talc	+/- 1%
other	+/- 0.1%
Film coat	+/- 1%

Excipient	Percent Excipient (w/w) Out of Total Target Dosage Form Weight
Filler	+/- 10%
Disintegrant	
starch	+/- 6%
other	+/- 2%
Binder	+/- 1%
Lubricant	
calcium or magnesium stearate	+/- 0.5%
other	+/- 2%
Glidant	
talc	+/- 2%
other	+/- 0.2%
Film coat	+/- 2%

(57) Abstract: A method is disclosed to verify and identify pharmaceutical products through their product signatures in order to combat counterfeiting and reduce dispensing errors, using methods such as near infrared spectroscopy. Furthermore, in order actively evade pharmaceutical product counterfeiting, a method is disclosed where an amount of one or more of the inactive ingredients is varied over time; the variation provides a different product signature, but falling within a level deemed permissible by a regulatory body.

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